

Angelina Cashmere Lipstick 19.252.01 C225

Claims:

- Gorgeous ruby matte lipstick
 - Long-lasting cashmere and creamy feel
 - Protects against oxidative stress and smoothes lip lines
 - 89.5% Natural Origin content (ISO 16128)

PHASE	INGREDIENT	INCI NAME	SUPPLIER	%
A	Saboderm TCC	Caprylic/Capric Triglyceride	SABO S.p.A	18.00
	Dub Zenoat MB	Propanediol Dicaprylate	Stearinerie Dubois	14.90
	Kahlwax 6607L – Sunflower Seed Wax	Helianthus Annuus Seed Cera (and) Ascorbyl Palmitate (and) Tocopherol	KahlWax	10.00
	Kahlwax 6290 – Berry Wax	Rhus Verniciflua Peel Cera	KahlWax	15.00
	, Syncrowax™ HRC	Tribehenin	Croda	4.00
	Lipex SheaSoft™	Butyrospermum Parkii (Shea) Butter	ААК	6.00
	Kahlresin 5723 – Araucaria Resin + Octyldodecanol	Glyceryl Rosinate (and) Octyldodecanol	KahlWax	10.00
В	Biophilic™ H MB	Hydrogenated Lecithin (and) C12-16 Alcohols (and) Palmitic Acid	Lucas Meyer Cosmetics	2.00
С	Unipure Red LC 3079	CI 15850	Sensient Cosmetic Technologies	10.00
D	ImerCare [®] Matte	Kaolin	Imerys Talc Europe	7.00
E	SWT-7™ L	Isopropyl Palmitate (and) Lecithin (and) Water (and) Swertia Chirata Extract	Lucas Meyer Cosmetics	2.00
	IBR-CLC [®] in Jojoba Oil	Simmondsia Chinensis (Jojoba) Seed Oil (and) Squalane (and) Dunaliella Salina Extract	Lucas Meyer Cosmetics	1.00
	5923462	Fragrance	IFF	0.10

Manufacturing Procedure:

- 1. Heat and maintain A at 80-85°C.
- 2. Add B when the mixture is homogeneous.
- 3. When the mixture is homogeneous, add C and D under moderate stirring.
- 4. Add E one by one.
- 5. Make sure the mixture is homogeneous.
- 6. Pour the mixture into a lipstick mold heated at 50°C.
- 7. Place the mold at 4°C during 15 minutes.
- 8. Unmold the lipstick.

Formula Specifications:

Aspect: Red Stick Dropping point: 64.8°C Viscosity (Brookfield LV, spindle 4, 6 rpm, 1 min): NA pH: NA Preservative efficacy test: NA Pilot batch: 22 kg

Stability Tests: On lab batch up to 1,5 kg Up to 1 month at 50°C Up to 3 months at: Room Temperature, 4-8°C and 45°C Freeze thaw cycles (24h at 4°C and 24h at 45°C - 2 weeks) Centrifugation (3000 rpm, 20 min): NA Vibrating table (400 rpm, 4h): NA

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