

Angelina Cashmere Lipstick 19.252.01 C225

- Claims:**
- Gorgeous ruby matte lipstick
 - Long-lasting cashmere and creamy feel
 - Protects against oxidative stress and smoothes lip lines
 - 89.5% Natural Origin content (ISO 16128)

PHASE	INGREDIENT	INCI NAME	SUPPLIER	%
A	Saboderm TCC	Caprylic/Capric Triglyceride	SABO S.p.A	18.00
	Dub Zenoat MB	Propanediol Dicaprylate	Stearinerie Dubois	14.90
	Kahlwax 6607L – Sunflower Seed Wax	Helianthus Annuus Seed Cera (and) Ascorbyl Palmitate (and) Tocopherol	KahlWax	10.00
	Kahlwax 6290 – Berry Wax	Rhus Verniciflua Peel Cera	KahlWax	15.00
	Syncrowax™ HRC	Tribehenin	Croda	4.00
	Lipex SheaSoft™	Butyrospermum Parkii (Shea) Butter	AAK	6.00
	Kahlresin 5723 – Araucaria Resin + Octyldodecanol	Glyceryl Rosinate (and) Octyldodecanol	KahlWax	10.00
B	Biophilic™ H MB	Hydrogenated Lecithin (and) C12-16 Alcohols (and) Palmitic Acid	Lucas Meyer Cosmetics	2.00
C	Unipure Red LC 3079	CI 15850	Sensient Cosmetic Technologies	10.00
D	ImerCare® Matte	Kaolin	Imerys Talc Europe	7.00
E	SWT-7™ L	Isopropyl Palmitate (and) Lecithin (and) Water (and) Swertia Chirata Extract	Lucas Meyer Cosmetics	2.00
	IBR-CLC® in Jojoba Oil	Simmondsia Chinensis (Jojoba) Seed Oil (and) Squalane (and) Dunaliella Salina Extract	Lucas Meyer Cosmetics	1.00
	5923462	Fragrance	IFF	0.10

Manufacturing Procedure:

1. Heat and maintain A at 80-85°C.
2. Add B when the mixture is homogeneous.
3. When the mixture is homogeneous, add C and D under moderate stirring.
4. Add E one by one.
5. Make sure the mixture is homogeneous.
6. Pour the mixture into a lipstick mold heated at 50°C.
7. Place the mold at 4°C during 15 minutes.
8. Unmold the lipstick.

Formula Specifications:

Aspect: Red Stick
Dropping point: 64.8°C
Viscosity (Brookfield LV, spindle 4, 6 rpm, 1 min): NA
pH: NA
Preservative efficacy test: NA
Pilot batch: 22 kg

Stability Tests: On lab batch up to 1,5 kg
Up to 1 month at 50°C
Up to 3 months at: Room Temperature, 4-8°C and 45°C
Freeze thaw cycles (24h at 4°C and 24h at 45°C - 2 weeks)
Centrifugation (3000 rpm, 20 min): NA
Vibrating table (400 rpm, 4h): NA