



O/W with Phenoxyethanol-  
Replacement Blend

# Rosy Skin Balm



This ultra caring Skin Balm contains the antimicrobial blend Evidice® rose 26, which will create a lovely rosy scent. Evidice® rose 26 acts as a replacement for Phenoxyethanol blends and will enable a broad spectrum preservation without the use of listed preservative

Phase	Ingredients	%
A	Water	52.3
	<i>Aqua</i>	
	Glycerin <sup>1</sup>	21.0
	<i>Glycerin</i>	
	Evidice® rose 26	1.0
	<i>Phenethyl Alcohol, Ethylhexylglycerin</i>	
	Allantoin <sup>2</sup>	0.5
	<i>Allantoin</i>	
B	Sunflower Oil	10.0
	<i>Helianthus Annuus Seed Oil</i>	
	Evicare® emulgiza rich	8.0
	<i>Glyceryl Stearate, Ceterayl Alcohol, Glyceryl Behenate</i>	
	Evicare® emolight	5.0
	<i>Isoamyl Laurate</i>	
	Evicare® silk	2.0
<i>PCA Glyceryl Oleate</i>		
	Evicare® toco canola	0.2
	<i>Tocopherol</i>	
C	Citric Acid (20%)	q.s.
	<i>Aqua, Citric Acid</i>	

Supplier: <sup>1</sup>Cremer Oleo, <sup>2</sup>Dragonspice Naturwaren

## PROCEDURE:

Mix all components of phase A heat to 70°C.

Mix phase B while stirring and heat to 70°C.

Add B in A while homogenizing at 12.000 rpm for 2 minutes.

Adjust the pH value to 5.0.

pH:	5.0
Viscosity:	74500 cP (Brookfield, 10 rpm)
Challenge Test	B (ISO 11930)
Centrifugation:	stable (5000 rpm, 5 min)
Stability Test	stable (3 months at 40°C)
Price/kg:	3.44 €

